

14,2-267  
m<sup>3</sup>/min500-9429  
cfm10  
bar

## BLOWER PURGE ADSORPTION COMPRESSED AIR DRYERS

They use a blower to draw in the ambient air and pass it through a heater. The heated air is sent in the opposite direction to the drying flow. This removes the moisture from the chemical substance pores. The advanced control system continuously monitors dew point and adjusts the temperature. This results in energy savings. The heater is insulated for high energy efficiency.

### **Advantages**

- Dew point monitoring and control
- Computer control
- Status, alarm, and pressure display
- Remote start and stop
- Low-pressure alarm
- High-pressure switches and alarms
- Externally heated or heat-free operation
- Reliable electronic control units
- User friendly and Different language options



| Model     | Max. Pressure |     | Capacity |      | Connection Size | Filter Set           | Voltage      | Dimensions (mm) |       |        | Controller |
|-----------|---------------|-----|----------|------|-----------------|----------------------|--------------|-----------------|-------|--------|------------|
|           | bar           | psi | m³/min   | cfm  |                 |                      | V/ph/Hz      | Length          | Width | Height |            |
| HBP 850   | 10            | 145 | 14,2     | 500  | G 2"            | HGON1000 MX+MY+MP(H) | 400 / 3 / 50 | 1296            | 1180  | 2299   | Schneider  |
| HBP 1000  | 10            | 145 | 16,7     | 589  | G 2"            | HGON1000 MX+MY+MP(H) | 400 / 3 / 50 | 1200            | 1310  | 2415   | Schneider  |
| HBP 1250  | 10            | 145 | 20,8     | 736  | DN80            | HGON1550 MX+MY+MP(H) | 400 / 3 / 50 | 1610            | 1270  | 2468   | Schneider  |
| HBP 1500  | 10            | 145 | 25,0     | 883  | DN80            | HGON1550 MX+MY+MP(H) | 400 / 3 / 50 | 1610            | 1270  | 2563   | Schneider  |
| HBP 1800  | 10            | 145 | 30,0     | 1059 | DN80            | HGON2000 MX+MY+MP(H) | 400 / 3 / 50 | 1563            | 1515  | 2479   | Schneider  |
| HBP 2200  | 10            | 145 | 36,7     | 1295 | DN80            | HGON2700 MX+MY+MP(H) | 400 / 3 / 50 | 1563            | 1455  | 2789   | Schneider  |
| HBP 2700  | 10            | 145 | 45,0     | 1589 | DN80            | HGON2700 MX+MY+MP(H) | 400 / 3 / 50 | 1615            | 1514  | 2836   | Schneider  |
| HBP 3200  | 10            | 145 | 53,3     | 1883 | DN100           | HGO3400 MX+MY+MP(H)  | 400 / 3 / 50 | 1710            | 1660  | 3054   | Schneider  |
| HBP 3600  | 10            | 145 | 60,0     | 2119 | DN100           | HGO4500 MX+MY+MP(H)  | 400 / 3 / 50 | 1710            | 1660  | 3268   | Schneider  |
| HBP 4400  | 10            | 145 | 73,3     | 2590 | DN100           | HGO4500 MX+MY+MP(H)  | 400 / 3 / 50 | 1975            | 2492  | 2910   | Schneider  |
| HBP 5000  | 10            | 145 | 83,3     | 2943 | DN 150          | HGO5400 MX+MY+MP(H)  | 400 / 3 / 50 | 2045            | 2560  | 3382   | Schneider  |
| HBP 6300  | 10            | 145 | 105,0    | 3708 | DN150           | HF6500 MX+MY+MP(H)   | 400 / 3 / 50 | 2090            | 2963  | 3328   | Schneider  |
| HBP 7200  | 10            | 145 | 120,0    | 4238 | DN150           | HF8500 MX+MY+MP(H)   | 400 / 3 / 50 | 2020            | 3363  | 3047   | Schneider  |
| HBP 8800  | 10            | 145 | 146,7    | 5179 | DN150           | HF8500 MX+MY+MP(H)   | 400 / 3 / 50 | 2020            | 3363  | 3341   | Schneider  |
| HBP 10800 | 10            | 145 | 180,0    | 6357 | DN200           | HF11000 MX+MY+MP(H)  | 400 / 3 / 50 | 2492            | 3481  | 3765   | Schneider  |
| HBP 12000 | 10            | 145 | 200,0    | 7063 | DN200           | HF11000 MX+MY+MP(H)  | 400 / 3 / 50 | *               | *     | *      | Schneider  |
| HBP 16000 | 10            | 145 | 267,0    | 9429 | DN200           | HF14000 MX+MY+MP(H)  | 400 / 3 / 50 | *               | *     | *      | Schneider  |

Dew point monitoring and control are standard.

\* Please contact the sales consultant.

| CORRECTION FACTORS FOR HBP AIR DRYERS |      |      |      |    |      |      |      |
|---------------------------------------|------|------|------|----|------|------|------|
| Bar                                   | 4,5  | 5    | 6    | 7  | 8    | 9    | 10   |
|                                       | 0,69 | 0,75 | 0,88 | 1  | 1,12 | 1,25 | 1,37 |
| Inlet Temp. °C                        | 20   | 25   | 30   | 35 | 40   | 45   | -    |
|                                       | 1    | 1    | 1    | 1  | 0,80 | 0,73 | -    |

#### HBP Dryer Sizing Example;

If a compressor delivers 35 m³/min at 6 bar, the dryer inlet temperature is 40 °C. please choose your dryer as follows;

Dryer Capacity =  $35 / 0,88 / 0,80 = 49,7$  m³/min

The correct dryer model for this application is HBP 3200.

#### PRE FILTER (X)

Efficiency rating:  
1 Micron particle  
removal & 0.5mg/m³  
oil removal

#### FINE FILTER (Y)

Efficiency rating:  
0.01 Micron particle  
removal & 0.01mg/m³  
oil removal

#### PARTICLE FILTER (P)

Efficiency rating:  
5 Micron particle  
removal  
(removes desiccant  
particles after the dryer)

#### ACTIVATED CARBON FILTER (A)

Efficiency rating:  
0.01 Micron particle  
removal & 0.003mg/m³  
oil removal